



1853926

X-Deveraux Writing Desk

Parts and Hardware List

A.	Top Assembly	1 pc
B.	Front Left Leg	1 pc
C.	Front Right Leg	1 pc
D.	Back Legs	2 pcs
E.	Stretcher	1 pc
F.	Wood Caps	4 pcs
G.	Phillips Head Screws	4 pcs
H.	Allen Head Bolts	8 pcs
I.	Lock Washers	8 pcs
J.	Flat Washers	8 pcs
K.	Allen Head Wrench	1 pc
L.	Phillips Head Screwdriver	1 pc
M.	Optional Allen Head Screwdriver Bit	1 pc

* Please make sure that you have all the parts and hardware indicated above before you begin assembly of this item.

* Use the hardware illustrations to determine correct piece and size.

* This item should be assembled on a soft surface to prevent scratching the finish during assembly.

* This item may require periodic tightening.

* Take care not to overtighten bolts if using supplied Allen Head Screwdriver Bit.

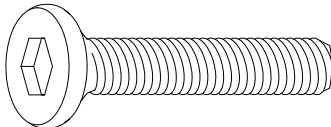
Hardware Illustrations



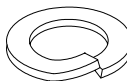
F. Wood Cap



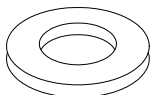
G. Phillips Head Screws



H. Allen Head Bolt



I. Lock Washer



J. Flat Washer



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Attach Stretcher to Back Legs

Parts required

D.	Back Legs	2 pcs	G.	Phillips Head Screws	2 pcs
E.	Stretcher	1 pc	L.	Phillips Head Screwdriver	1 pc
F.	Wood Caps	2 pcs			

1. **Attach Stretcher (E)** Insert the dowels in the short branches of the Stretcher (E) into the holes in the Back Legs (D). Secure with Philips Head Screws (G) using Philips Head Screwdriver (L). Cover the screw holes in the Back Legs (D) using Wood Caps (F). See illustration #1.

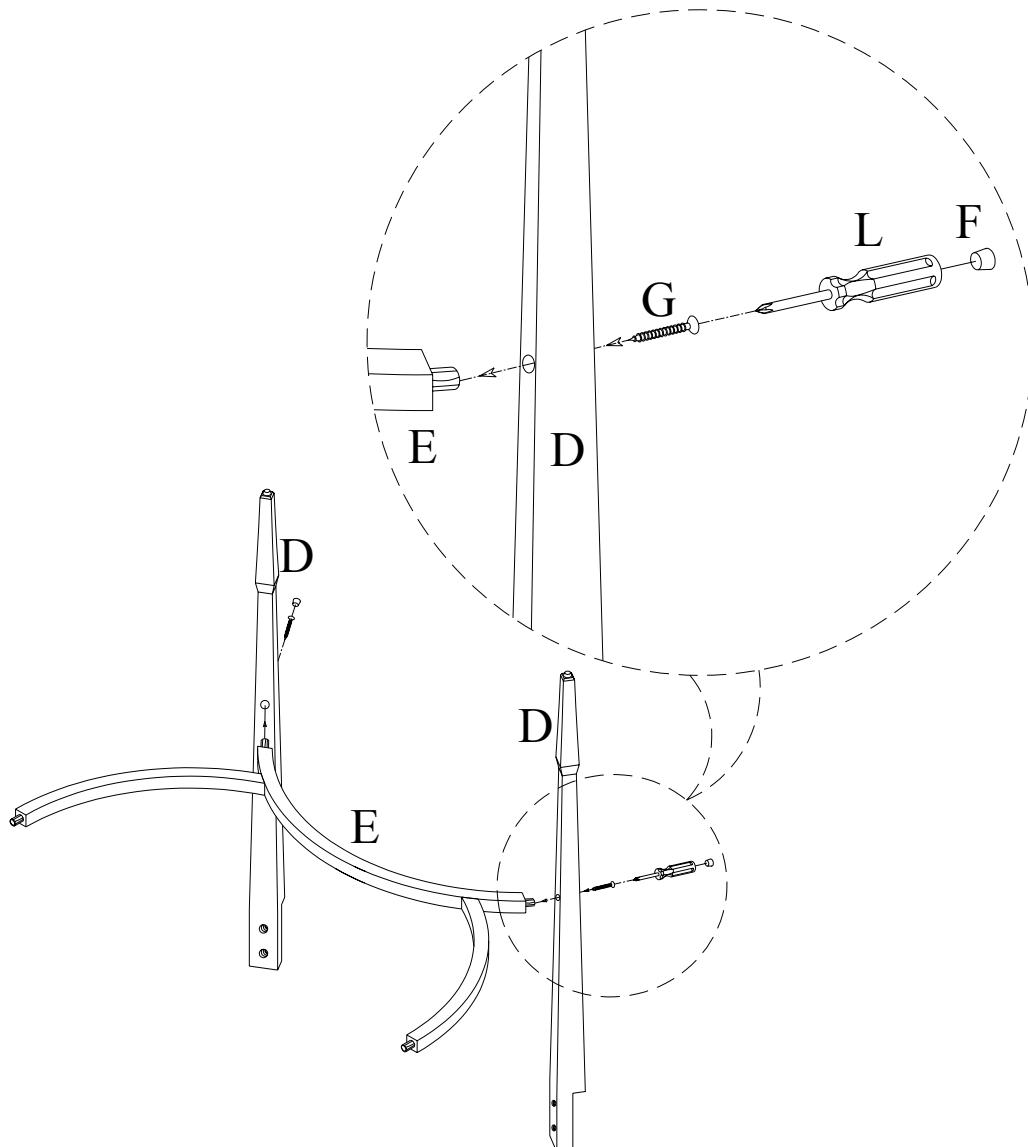


Illustration #1



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X-Deveraux Writing Desk

Attach Legs to Top Assembly

Parts required

A.	Top Assembly	1 pc	H.	Allen Head Bolts	8 pcs
B.	Front Left Leg	1 pc	I.	Lock Washers	8 pcs
C.	Front Right Leg	1 pc	J.	Flat Washers	8 pcs
D.	Back Legs	2 pcs	K.	Allen Head Wrench	1 pc
E.	Stretcher	1 pc	L.	Phillips Head Screwdriver	1 pc
F.	Wood Caps	2 pcs	M.	Optional Allen Head Screwdriver Bit	1 pc
G.	Phillips Head Screws	2 pcs			

2. **Attach the Back Legs (D)** Place the Top Assembly (A) upside down on a soft surface. Partially remove the drawer from Top Assembly (A). Insert the Back Legs (D) into the gaps between back corner blocks and apron. Make sure the pre-threaded holes in the Back Legs (D) align with the pre-drilled holes in the back corner blocks of Top Assembly (A). Secure with Allen Head Bolts (H), Lock Washers (I) and Flat Washers (J) using Allen Head Tool (K or M). See illustration #2.
3. **Repeat steps 1 and 2 to attach the long branches of the Stretcher (E) to Front Legs (B, C).**
4. Replace the drawer into the Top Assembly (A).

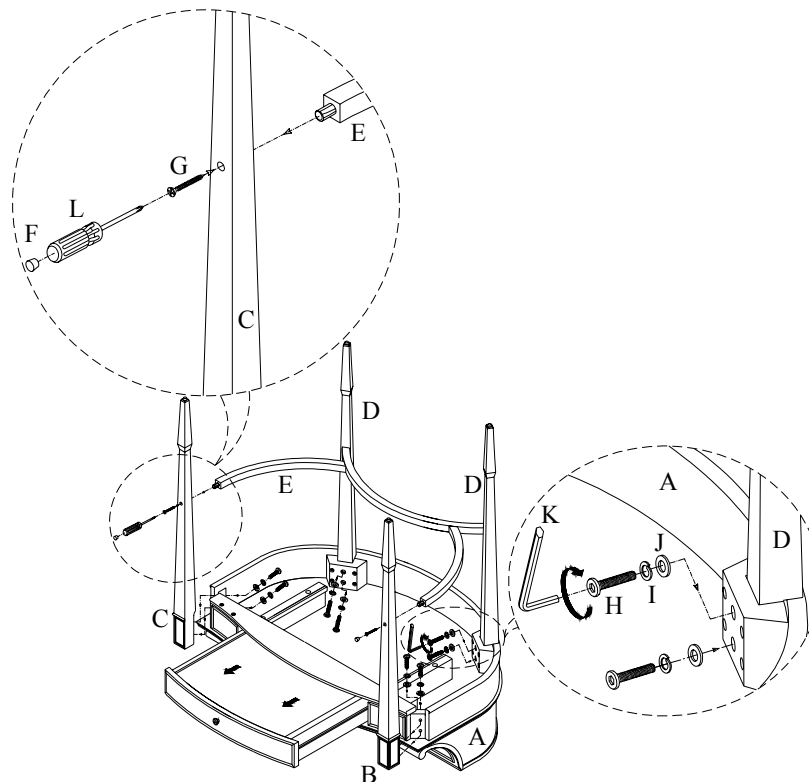


Illustration #2